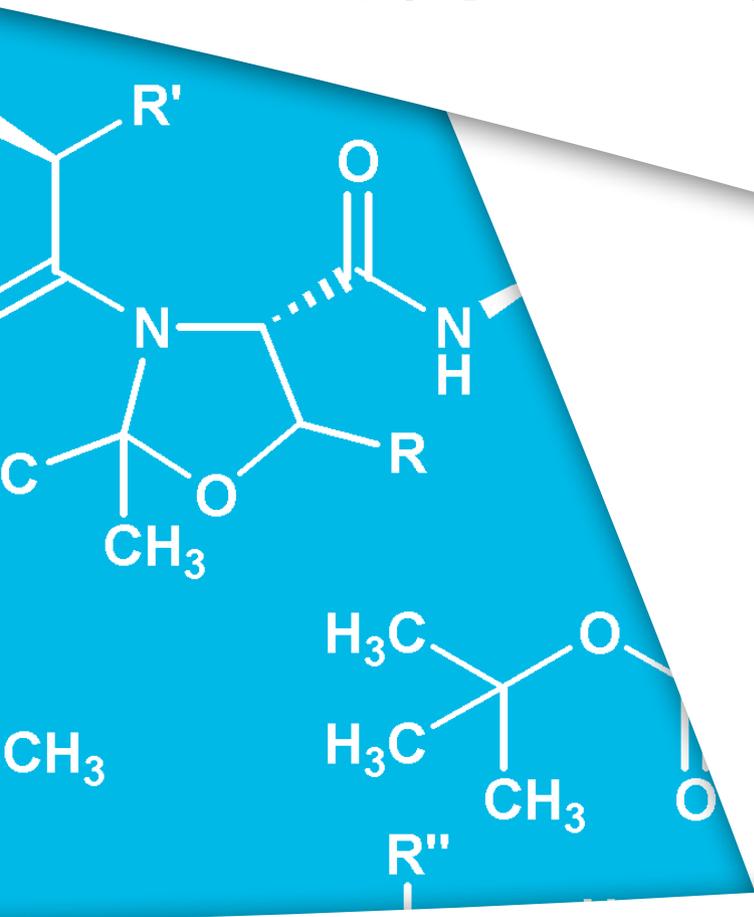


PSEUDOPROLINE AND ISOACYL DIPEPTIDES BACHEM

LEADING PARTNER IN TIDES



PSEUDOPROLINE AND ISOACYL DIPEPTIDES OFFERED BY BACHEM

The synthesis of very long peptides and “difficult sequences” by chemical means still poses a challenge to the peptide chemist. The difficulties encountered during such syntheses usually are due to the aggregation of the resin-bound peptide. Proline residues disrupt such ordered structures efficiently. Temporary Pro mimics can be readily obtained from Ser and Thr by oxazolidine or from Cys by thiazolidine (“pseudoproline”) formation. Both 2,2-dimethyloxazolidines and -thiazolidines are smoothly cleaved by trifluoroacetic acid and thus suitable for Fmoc-SPPS. Disruption of Ser- and / or Thr-containing aggregates is achieved as well by introducing depsipeptide (“O-acyl isopeptide”) bonds into the peptide backbone. The resulting isopeptide is rearranged yielding the desired sequence in slightly basic solution.

PREFORMED DIPEPTIDES

For facilitating the introduction of oxazolidine or thiazolidine moieties or isopeptide bonds during solid-phase synthesis, protected pseudoproline dipeptides and O-acyl dipeptides have been developed. We offer a broad choice of these versatile building blocks for preventing aggregation during Fmoc-SPPS.

Pseudoproline Dipeptides

Stepwise Fmoc-SPPS may become very difficult or even fail if the resin-bound peptide aggregates. Unfortunately, the predictions of “difficult sequences” based on an assumed propensity of the sequence to form β -sheets are not very reliable, with the exception that such aggregates cannot be formed in the vicinity of proline. The induction of a cis-amide bond by Pro disrupts β -sheets as well as α -helices.

The aggregation of Ser-, Thr- or Cys-containing peptides during Fmoc-SPPS can thus be efficiently prevented by introducing the Fmoc-protected oxazolidines or thiazolidines, which can be obtained from these amino acids and aldehydes or ketones (Fig. 1). These heterocycles have been ap-

appropriately termed pseudoprolines. The pseudoproline approach, originally developed by Manfred Mutter et al. at EPFL Lausanne [1,2], usually employed the Ser and Thr derivatives, as the oxazolidines were cleaved more readily by acids than the thiazolidines [3]. In the meantime, thiazolidine cleavage conditions suitable for standard Fmoc-SPPS have been developed [4]. The incorporation of cysteine pseudoproline derivatives facilitated the synthesis of Cys-rich peptides [5], which will also benefit from milder deprotection conditions. The acid lability of both types of heterocycle can be fine-tuned by the choice of substituents at the 2-position. The isopropylidene group of the oxazolidine ($X = O$, R' , $R'' = CH_3$) proved to be the best choice for Fmoc-SPPS [3], as the cycle is opened readily yielding Ser ($R = H$) or Thr ($R = CH_3$) during the final cleavage with TFA. Both isopropylidene ($X = S$, R' , $R'' = CH_3$) and benzylidene ($X = S$, $R' = 2,4$ -Dimethoxyphenyl, $R'' = H$) derivatives have been used for incorporating cysteine, as the rings can be cleaved by TFA [4]. The main drawback of this approach is the difficult coupling of the following amino acid to the hindered heterocycle. To circumvent this, Fmoc pseudoproline dipeptides were introduced [6] (Fig. 2). The coupling of these building blocks represents the most straightforward method to incorporate pseudoprolines. The "preventive" insertion of

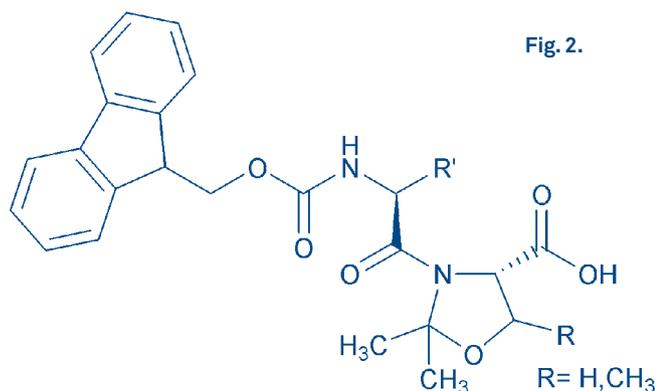


Fig. 2.

such moieties is highly recommended when synthesizing long peptides lacking prolines (Fig. 3). The repeated inclusion of pseudoproline units during the elongation of the peptide will improve the overall coupling efficiency, even if aggregation does not pose a severe problem. A considerable number of syntheses of long or "inaccessible" peptides, which succeeded only due to the insertion of pseudoprolines in appropriate positions, has been published since the introduction of these derivatives [7-9]. Difficult peptides as IAPP [10, 11] or RANTES [12] could be synthesized following standard Fmoc-SPPS protocols after evaluation of the required number and optimal position of the oxazolidine moieties to be inserted. As with Fmoc amino acid derivatives, couplings can be accelerated by microwave irradiation [13-15]. Pseudoproline dipeptides show their high versatility as building blocks not only during the SPPS of long and difficult peptides. When synthesizing short peptides, a distinctly purer crude product may be obtained by incorporating merely a single pseudoproline unit [14]. The heterocycles are left

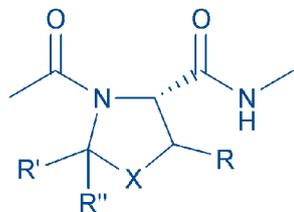
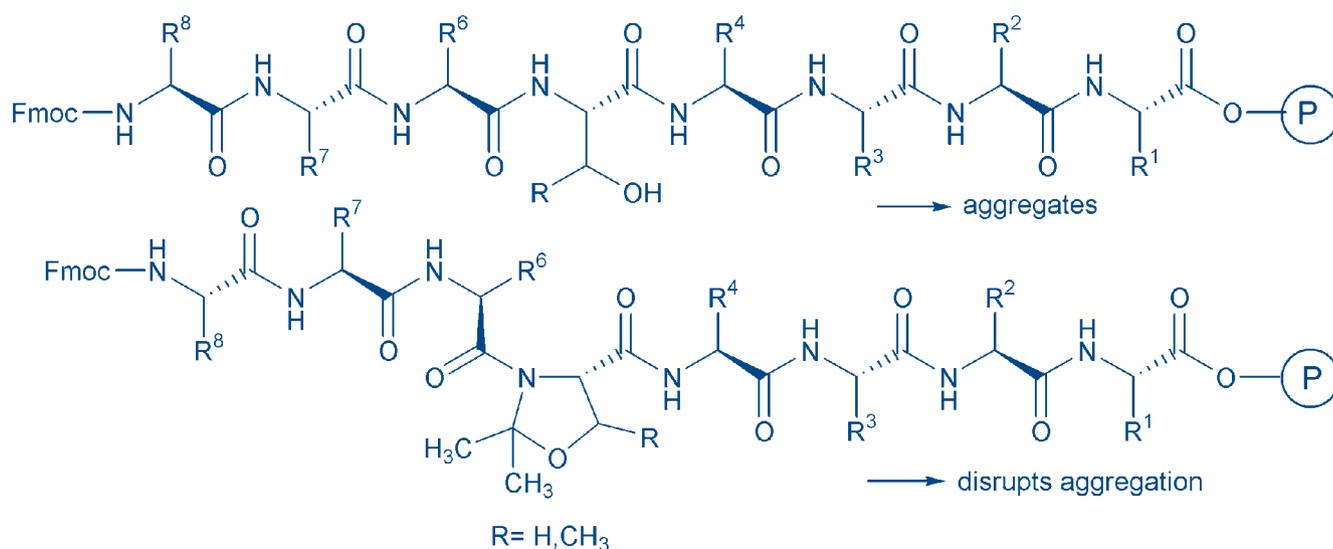


Fig. 1.

$R = H, CH_3$
 $X = O, S$
 $R', R'' = H, \text{alkyl}, \text{aryl}$

THE INCORPORATION OF PSEUDOPROLINES FACILITATES CYCLIZATION OF PEPTIDES

Fig. 3.



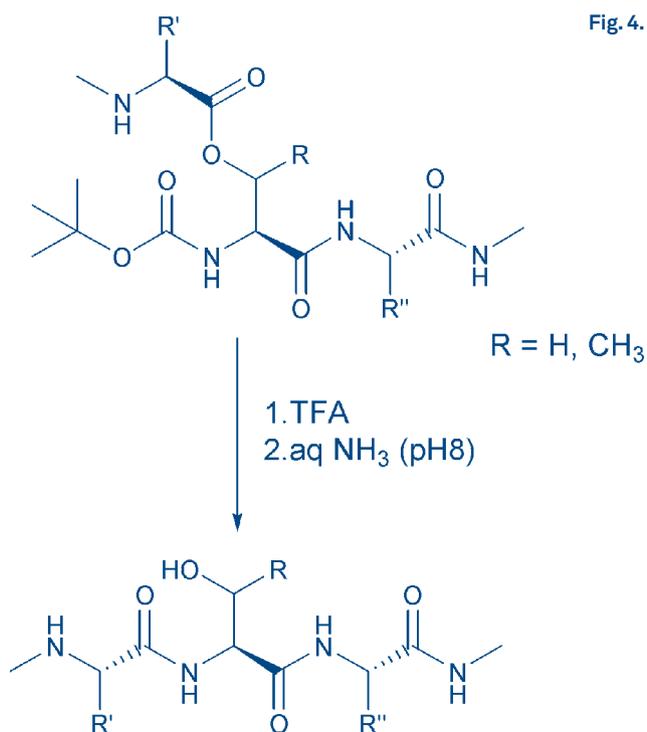
intact when cleaving fully protected peptide fragments from SASRIN or 2-chlorotrityl resin with diluted TFA [16,17] and their presence markedly increases the solubility of the cleavage products. Accordingly, the purification and coupling of the fragments as well as the modification of partially protected peptides in solution are facilitated by insertion of pseudoproline moieties.

As fragments containing a C-terminal proline, fragments with a C-terminal pseudoproline can be coupled with minimal concomitant racemization. Hence pseudoproline dipeptides may establish additional possibilities in convergent peptide synthesis [18]. The incorporation of an oxazolidine moiety greatly facilitates cyclizations of Ser- or Thr-containing peptides, disulfide bridge formations [11], as well as head-to-tail cyclizations [19,20]. The increased tendency to cyclize is due to the presence of a temporary cis-amide bond in the molecule [21,22].

Even though Cys occurs only rarely in peptides and proteins, far less often than Ser and Thr, the incorporation of cysteine pseudoproline is highly attractive due to the peculiar properties of the amino acid. Postma and Albericio showed that on-resin macrocyclization of Cys-containing peptides proceeds more smoothly if Cys(Trt) is replaced by a cysteine pseudoproline [4]. They also observed that cysteine 2,2-dimethylthiazolidines are opened during the final cleavage with TFA/TIS/H₂O (95:2.5:2.5),

cleavage duration and temperature depend on the nature of the subsequent amino acid. As their oxazolidine counterparts, cysteine pseudoprolines facilitate end-to-end cyclization [23]. The option of desulfurizing the amino acid may add alanine to the choice of amino acids allowing insertion of a pseudoproline dipeptide [23]. Cysteine derivatives are notorious for their propensity for racemization when activated. Use of the appropriate thiazolidine dipeptides al-

Fig. 4.



lows avoiding this risk, an advantage worth considering when synthesizing multiple disulfide bridge-containing peptides or anchoring cysteine to carriers.

If its thiazolidine ring is left intact, 2,2-dimethylthiazolidin-4-carboxylic acid (Me₂Thz), conveniently introduced as pseudoproline dipeptide, acts as a highly effective cis-proline mimic [16,24,25]. An analog of the cyclopeptide phakellistatin 19 containing three Me₂Thz residues replacing proline, all of them incorporated by coupling pseudoproline dipeptides, showed enhanced activity [26]. For synthesizing peptides containing this proline surrogate the standard TFA-labile lateral protecting groups may have to be replaced by highly acid-labile moieties such as Mtt (His), Trt (Ser) or O₂t (Glu) [25].

Isoacyl Dipeptides

A major disadvantage of the pseudoproline approach cannot be left unmentioned: The solubilizing effect of the oxazolidine moiety is lost when deblocking the peptide with TFA. Albeit the quality of the crude product may be vastly improved, further purification will be tedious due to its low solubility. The N-O shift, a notorious side reaction during HF cleavage, turned out to be the key to the solution of this dilemma. This acid-catalyzed rearrangement involving the hydroxyl moiety of Ser or Thr residues can be smoothly reversed by keeping the peptide in a slightly basic medium (Fig. 4).

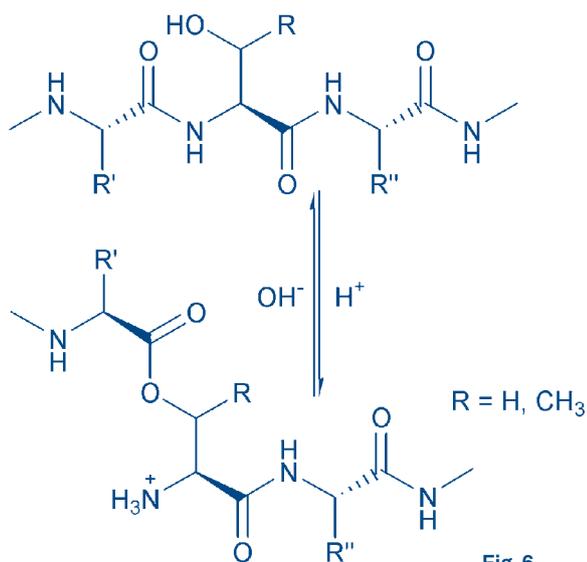


Fig. 6.

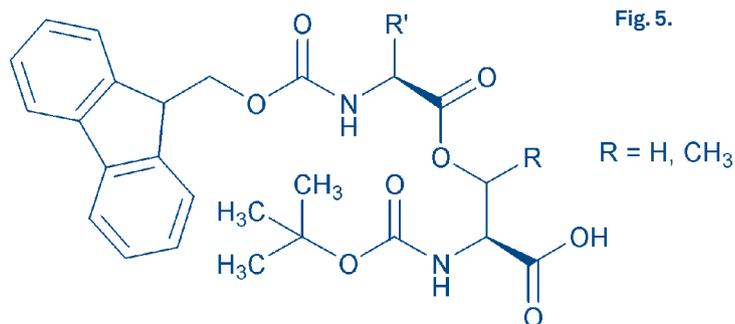


Fig. 5.

As the N-O shift, i.e. O-isoacyl peptide formation, causes a disruption of the secondary structure, it is accompanied by an increase in solubility [27,28]. At first, this type of desipeptide was obtained by Fmoc-SPPS involving on-resin esterification of the subsequent Fmoc-amino acid to the free hydroxyl moiety of an N-terminal Boc-Ser/Thr followed by elongation of the peptide [29]. Low conversions, concomitant racemization, and diketopiperazine formation during the subsequent SPPS cycle [30] are the main drawbacks of this straightforward approach. The recently introduced Fmoc O-acyl dipeptides help to overcome these problems [31,32] (Fig. 5), though diketopiperazine formation is not affected by the method chosen for introducing the ester bond. It is best combated by the use of the more labile Bsmoc protecting group [30,33] or a less nucleophilic base. [34] β -elimination during the activation step has been described by Coin et al. as a side reaction of isoacyl dipeptides [35]. To combat this, the coupling can be performed in non-polar solvents, if solubility is not an issue [32]. Otherwise, a base-free activation procedure can be used as well. [35]

As pseudoproline dipeptides, O-acyl dipeptides turned out to be versatile building blocks for the synthesis of difficult peptides such as β -amyloid (1-42) [36], which indeed showed an improved solubility and reduced propensity for fibril formation, and insulin, where isoacyl dipeptides were inserted in both A- and B-chain [37]. Peptides containing O-acyl bonds to Ser or Thr may act as soluble prodrugs, hence they have also been termed "switch peptides" [38] (Fig. 6).

REFERENCES

[1] **T. Haack and M. Mutter**

Serine derived oxazolidines as secondary structure disrupting, solubilizing building blocks in peptide synthesis.

Tetrahedron Lett. 33, 1589-1592 (1992)

[2] **M. Mutter et al.**

Pseudo-prolines (psiPro) for accessing „inaccessible“ peptides.

Pept. Res. 8, 145-153 (1995)

[3] **T. Wöhr et al.**

Pseudoprolines as a solubilizing, structure-disrupting protection technique in peptide synthesis.

J. Am. Chem. Soc. 118, 9218-9227 (1996)

[4] **T.M. Postma and F. Albericio**

Cysteine pseudoprolines for thiol protection and peptide macrocyclization enhancement in Fmoc-based solid-phase peptide synthesis

Org. Lett. 16, 1772-1775 (2014)

[5] **S. Chierici et al.**

A case study of 2,2-dimethylthiazolidine as locked cis proline amide bond: synthesis, NMR and molecular modeling studies of a delta-conotoxin EVIA peptide analog.

Org. Biomol. Chem. 2, 2437-2441 (2004)

[6] **T. Wöhr and M. Mutter**

Pseudo-prolines in peptide synthesis: Direct insertion of serine and threonine derived oxazolidines in dipeptides.

Tetrahedron Lett. 36, 3847-3848 (1995)

[7] **P. White et al.**

Expediting the Fmoc solid phase synthesis of long peptides through the application of dimethylloxazolidine dipeptides.

J. Pept. Sci. 10, 18-26 (2004)

[8] **W.R. Sampson et al.**

The synthesis of „difficult“ peptides using 2-hydroxy-4-methoxybenzyl or pseudoproline amino acid building blocks: a comparative study.

J. Pept. Sci. 5, 403-409 (1999)

[9] **M. Keller and A.D. Miller**

Access to the inaccessible sequence of cpn 60.1 (195-217) by temporary oxazolidine protection of selected amide bonds.

Bioorg. Med. Chem. Lett. 11, 857-859 (2001)

[10] **A. Abedini and D.P. Raleigh**

Incorporation of pseudoproline derivatives

allows the facile synthesis of human IAPP, a highly amyloidogenic and aggregation-prone polypeptide.

Org. Lett. 7, 693-696 (2005)

[11] **K. Page et al.**

Fast Fmoc synthesis of hAmylin 1-37 with pseudoproline assisted on-resin disulfide formation.

J. Pept. Sci. 13, 833-838 (2007)

[12] **F. García-Martin et al.**

The synergy of ChemMatrix resin and pseudoproline building blocks renders RANTES, a complex aggregated chemokine.

Biopolymers 84, 566-575 (2006)

[13] **P. Marek et al.**

Efficient microwave-assisted synthesis of human islet amyloid polypeptide designed to facilitate the specific incorporation of labeled amino acids.

Org. Lett. 12, 4848-4851 (2010)

[14] **S. Northfield et al.**

Synthesis of “Difficult” Fluorescence Quenched Substrates of Granzyme C.

Int. J. Pept. Res. Ther. 16, 159-165 (2010)

[15] **P.W.R. Harris et al.**

A single pseudoproline and microwave solid phase peptide synthesis facilitates an efficient synthesis of human amylin 1-37.

Int. J. Pept. Res. Ther. 19, 147-155 (2013)

[16] **C. Sager et al.**

Influence of cis-trans isomerisation on pentapeptide cyclisation.

Tetrahedron Lett. 40, 7987-7992 (1999)

[17] **C. Heinlein et al.**

Fragment condensation of C-terminal pseudoproline peptides without racemization on the solid phase.

Angew. Chem. Int. Ed. 50, 6406-6410 (2011)

[18] **I. Coin et al.**

The depsipeptide technique applied to peptide segment condensation: scope and limitations.

J. Pept. Sci. 14, 299-306 (2008)

[19] **D. Skropeta et al.**

Pseudoprolines as removable turn inducers: tools for the cyclization of small peptides.

J. Org. Chem. 69, 8804-8809 (2004)

[20] **N. Schmiedeberg and H. Kessler**

Reversible backbone protection enables

combinatorial solid-phase ring-closing metathesis reaction (RCM) in peptides.

Org. Lett. 4, 59-62 (2002)

[21] **P. Dumy et al.**

Pseudo-prolines as a molecular hinge: reversible induction of cis amide bonds into peptide backbones.

J. Am. Chem. Soc. 119, 918-925 (1997)

[22] **M. Keller et al.**

Pseudoproline-containing analogues of morphiceptin and endomorphin-2: evidence for a cis Tyr-Pro amide bond in the bioactive conformation.

J. Med. Chem. 44, 3896-3903 (2001)

[23] **M.S.Y. Wong and K.A. Jolliffe**

Synthesis of cyclogossine B using a traceless pseudoproline turn-inducer.

Aust. J. Chem. 63, 797-801 (2010)

[24] **A. Wittelsberger et al.**

Introduction of a cis-prolyl mimic in position 7 of the peptide hormone oxytocin does not result in antagonistic activity.

J. Med. Chem. 48, 6553-6562 (2005)

[25] **Z. Qian et al.**

Structure-based optimization of a peptidyl inhibitor against calcineurin-nuclear factor of activated T cell (NFAT) interaction.

J. Med. Chem. 57, 7792-7797 (2014)

[26] **M. Pelay-Gimeno et al.**

Rescuing biological activity from synthetic phakellistatin 19.

J. Med. Chem. 56, 9780-9788 (2013)

[27] **Y. Sohma et al.**

O-N intramolecular acyl migration reaction in the development of prodrugs and the synthesis of difficult sequence-containing bioactive peptides.

Biopolymers 76, 344-356 (2004)

[28] **S. Dos Santos et al.**

Switch-peptides: controlling self-assembly of amyloid beta-derived peptides in vitro by consecutive triggering of acyl migrations.

J. Am. Chem. Soc. 127, 11888-11889 (2005)

[29] **Y. Sohma et al.**

Development of O-acyl isopeptide method.

Biopolymers 88, 253-262 (2007)

[30] **I. Coin et al.**

Depsipeptide methodology for solid-phase peptide synthesis: circumventing side reac-

tions and development of an automated technique via depsidipeptide units.

J. Org. Chem. 71, 6171-6177 (2006)

[31] **T. Yoshiya et al.**

„O-Acyl isopeptide method“ for peptide synthesis: synthesis of forty kinds of „O-acyl isodipeptide unit“ Boc-Ser/Thr(Fmoc-Xaa)-OH.

Org. Biomol. Chem. 5, 1720-1730 (2007)

[32] **A. Taniguchi et al.**

„O-Acyl isopeptide method“ for peptide synthesis: solvent effects in the synthesis of A β 1-42 isopeptide using „O-acyl isodipeptide unit“.

J. Pept. Sci. 13, 868-874 (2007)

[33] **L.A. Carpino et al.**

The 1,1-Dioxobenzo[b]thiophene-2-ylmethylloxycarbonyl (Bsmoc) amino-protecting group.

J. Org. Chem. 64, 4324-4338 (1999)

[34] **Yoshiya et al.**

O-acyl isopeptide method: efficient synthesis of isopeptide segment and application to racemization-free segment condensation.

Org. Biomol. Chem. 7, 2894-2904 (2009)

[35] **I. Coin et al.**

The depsipeptide technique applied to peptide segment condensation: scope and limitations.

J. Pept. Sci. 14, 299-306 (2008)

[36] **Y. Sohma et al.**

The „O-Acyl isopeptide method“ for the synthesis of difficult sequence-containing peptides: application to the synthesis of Alzheimer's disease-related amyloid beta peptide (A β) 1-42.

J. Pept. Sci. 11, 441-451 (2005)

[37] **F. Liu et al.**

A synthetic route to human insulin using isoacyl peptides.

Angew. Chem. Int. Ed. Engl. 53, 3983-3987 (2014)

[38] **L. Saucède et al.**

Switch-peptides: From conformational studies to Alzheimer's disease.

Chimia 60, 199-202 (2006)

PSEUDO- PROLINE DIPEPTIDES

Fmoc-dipeptide building blocks containing Ser- or Thr-derived oxazolidines or Cys-derived thiazolidines (pseudoprolines) proved to be versatile tools for overcoming some intrinsic problems in the field of peptide chemistry. The presence of pseudoprolines within a peptide sequence results in the disruption of β -sheet structures considered as a source of intermolecular aggregation during chain elongation, thus increasing solvation and coupling kinetics in peptide assembly. Therefore, incorporation of pseudoprolines offers new possibilities for accessing large peptides by convergent strategies and chemoselective ligation techniques. Moreover, incorporation of a pseudoproline unit facilitates cyclization of peptides.

CYSTEINE DERIVATIVES

Fmoc-Ala-Cys(Psi(Me,Me)pro)-OH
NEW
4096157

Fmoc-Asp(OtBu)-Cys(Psi(Me,Me)pro)-
OH **NEW**
4096158

Fmoc-Lys(Boc)-Cys(Psi(Me,Me)pro)-
OH **NEW**
4096164

Fmoc-Ser(tBu)-Cys(Psi(Me,Me)pro)-
OH **NEW**
4096165

Fmoc-Ala-Cys(Psi(Dmp,H)pro)-OH
NEW
4096166

Fmoc-Cys(Trt)-Cys(Psi(Dmp,H)pro)-OH
NEW
4096168

Fmoc-Gly-Cys(Psi(Dmp,H)pro)-OH
NEW
4096169

Fmoc-Leu-Cys(Psi(Dmp,H)pro)-OH
NEW
4096175

Fmoc-Lys(Boc)-Cys(Psi(Dmp,H)pro)-
OH **NEW**
4096176

Fmoc-Val-Cys(Psi(Dmp,H)pro)-OH
NEW
4096177

SERINE DERIVATIVES

Fmoc-Ala-Ser(Psi(Me,Me)pro)-OH
4068251

Fmoc-Asn(Trt)-Ser(Psi(Me,Me)pro)-OH
4061400

Fmoc-Asp(OtBu)-Ser(Psi(Me,Me)pro)-
OH
4057074

Fmoc-Gln(Trt)-Ser(Psi(Me,Me)pro)-OH
4068507

Fmoc-Glu(OtBu)-Ser(Psi(Me,Me)pro)-
OH
4095292

Fmoc-Gly-Ser(Psi(Me,Me)pro)-OH
4059332

Fmoc-Ile-Ser(Psi(Me,Me)pro)-OH
4037908

Fmoc-Leu-Ser(Psi(Me,Me)pro)-OH
4033837

Fmoc-Lys(Boc)-Ser(Psi(Me,Me)pro)-
OH
4058310

Fmoc-Phe-Ser(Psi(Me,Me)pro)-OH
4044683

Fmoc-Ser(tBu)-Ser(Psi(Me,Me)pro)-
OH
4055645

Fmoc-Thr(tBu)-Ser(Psi(Me,Me)pro)-OH
4041800

Fmoc-Trp(Boc)-Ser(Psi(Me,Me)pro)-OH
4071647

Fmoc-Tyr(tBu)-Ser(Psi(Me,Me)pro)-OH
4044686

Fmoc-Val-Ser(Psi(Me,Me)pro)-OH
4068255

THREONINE DERIVATIVES

Fmoc-Ala-Thr(Psi(Me,Me)pro)-OH
4095294

Fmoc-Asn(Trt)-Thr(Psi(Me,Me)pro)-OH
4062083

Fmoc-Asp(OtBu)-Thr(Psi(Me,Me)pro)-OH
4099473

Fmoc-Gln(Trt)-Thr(Psi(Me,Me)pro)-OH
4066931

Fmoc-Glu(OtBu)-Thr(Psi(Me,Me)pro)-OH
4060098

Fmoc-Gly-Thr(Psi(Me,Me)pro)-OH
4050936

Fmoc-Ile-Thr(Psi(Me,Me)pro)-OH
4029320

Fmoc-Leu-Thr(Psi(Me,Me)pro)-OH
4033838

Fmoc-Lys(Boc)-Thr(Psi(Me,Me)pro)-OH
4046772

Fmoc-Phe-Thr(Psi(Me,Me)pro)-OH
4068194

Fmoc-Ser(tBu)-Thr(Psi(Me,Me)pro)-OH
4050935

Fmoc-Thr(tBu)-Thr(Psi(Me,Me)pro)-OH
4068198

Fmoc-Trp(Boc)-Thr(Psi(Me,Me)pro)-OH
4071270

Fmoc-Tyr(tBu)-Thr(Psi(Me,Me)pro)-OH
4068201

Fmoc-Val-Thr(Psi(Me,Me)pro)-OH
4029363

ISOACYL DIPEPTIDES

Isoacyl dipeptides have been developed as building blocks for preventing aggregation of the growing peptide chains during Fmoc-SPPS. As the isopeptide structure is not affected by the final acidolytic cleavage, the solubility of the crude product is improved facilitating the subsequent purification. The depsi-peptide will rearrange yielding the desired product in slightly basic solution.

SERINE DERIVATIVES

Boc-Ser(Ala-Fmoc)-OH
4061385

Boc-Ser(Ile-Fmoc)-OH
4061389

Boc-Ser(Leu-Fmoc)-OH
4061391

Boc-Ser(Val-Fmoc)-OH
4061393

THREONINE DERIVATIVES

Boc-Thr(Ala-Fmoc)-OH
4061386

Boc-Thr(Gly-Fmoc)-OH
4061388

Boc-Thr(Ile-Fmoc)-OH
4061390

Boc-Thr(Leu-Fmoc)-OH
4061392

Boc-Thr(Val-Fmoc)-OH
4061394

RELATED BUILDING BLOCKS

Reversible N-alkylation of the peptide bond by 2-hydroxy-4-methoxybenzyl (Hmb) or 2,4-dimethoxybenzyl (Dmb) moieties, which both are removed under the conditions of the final TFA cleavage, disrupts aggregation as effectively as the incorporation of a pseudoproline residue. Use of appropriately modified building blocks allows to obtain difficult peptides lacking Ser, Thr and Cys by solid-phase synthesis. Furthermore, the base-catalyzed aspartimide formation of the Asp-Gly motif can be efficiently suppressed by incorporation of HmbGly or DmbGly. Hence, we also offer a range of Dmb and Hmb derivatives and dipeptides.

DMB AND HMB DERIVATIVES AND DIPEPTIDES

Fmoc-Ala-(Dmb)Gly-OH
4062765

Fmoc-Asp(OtBu)-(Dmb)Gly-OH
4062763

Fmoc-Asp(OtBu)-(Hmb)Gly-OH
4035481

Fmoc-D-Asp(OtBu)-(Hmb)Gly-OH
4035340

Fmoc-Gly-(Dmb)Gly-OH
4062764

Fmoc-(Dmb)Ala-OH
4072316

Fmoc-(Dmb)Gly-OH
4070304

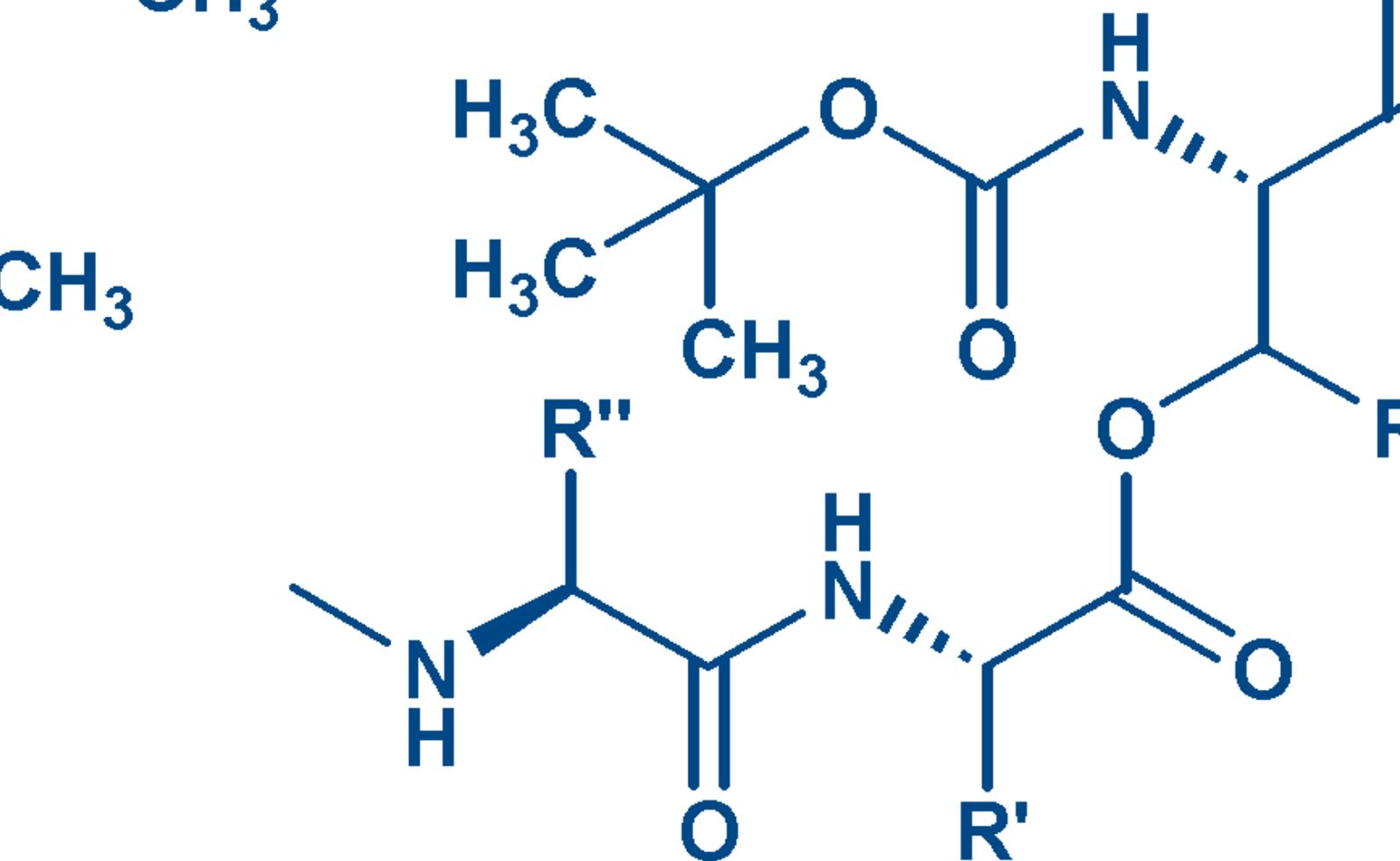
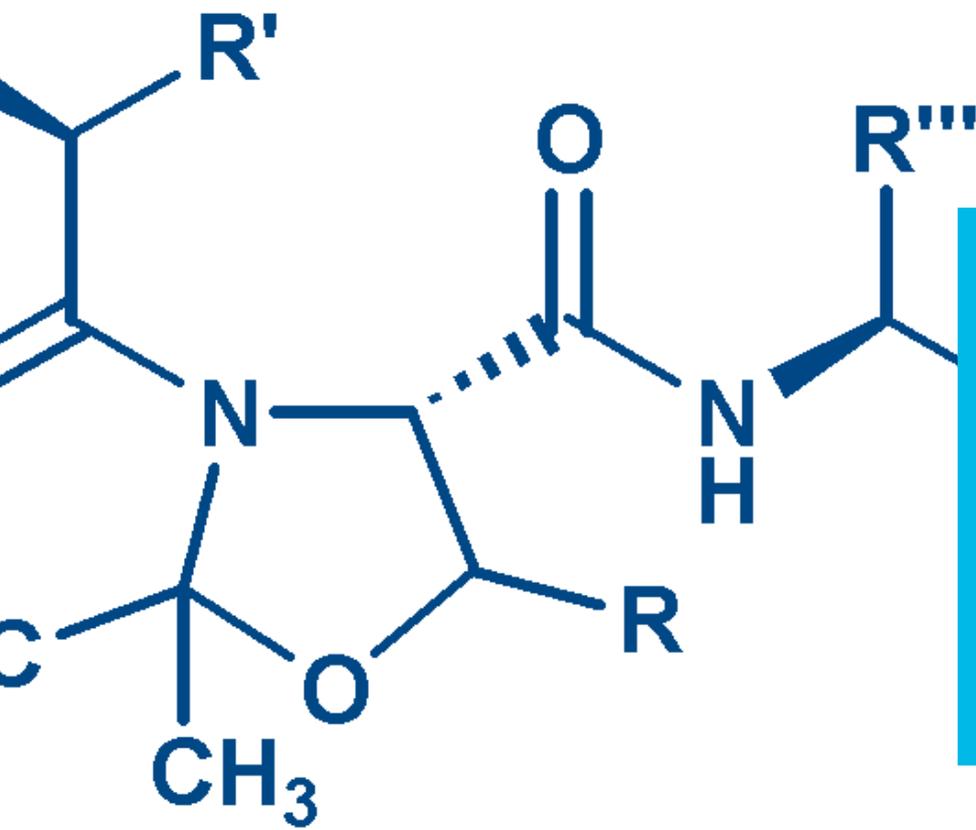
Fmoc-(Dmb)Leu-OH
4072548

Fmoc-(Hmb)Gly-OH
4034334

PEPTIDE AGGREGATION

“Difficult sequences”

Incorporation of pseudoproline offers new possibilities for accessing large peptides by stepwise solid-phase synthesis as well as by convergent strategies. Moreover, incorporation of a pseudoproline unit facilitates cyclization of peptides.



Marketing & Sales Contact

Americas

Bachem Americas, Inc.

Tel. +1 888 422 2436 (toll free in USA & Canada)

+1 310 539 4171

sales.us@bachem.com

Asia Pacific

Bachem Japan K.K.

Tel. +81 3 6661 0774

sales.jp@bachem.com

Europe, Africa, Middle East and India

Bachem AG

Tel. +41 58 595 2020

sales.ch@bachem.com

Visit our website

www.bachem.com

or shop online

shop.bachem.com

All information is compiled to the best of our knowledge.
We cannot be made liable for any possible errors or misprints.
Some products may be restricted in certain countries.



www.bachem.com



shop.bachem.com